

# **V86 Series Ball Valves** VC86 Series CNG/NGV Valves

No. V86-10 May 2016

Pressure Rating up to 689 bar (10,000psig)



## **Features**

- High pressure up to 10,000 psi (689 bar).
- Blowout proof design with internally loaded stem.
- Handle indicates the flow direction.
- Positive stop with a robust stop pin.
- High flow rate with maximum orifice.
- Various end ports including DK-Lok tube port.
- Various flow control with side and bottom inlet port on 3-way diverter valves.



Table 1. Materials of Construction

Component		Materials Grade/ASTM Specification
1	Body	CC21C/A27C -:: A470
2	Ball	SS316/A276 or A479
3	Seat (2)	PVDF, standard for V86 Series Optional PCTFE PEEK, standard for VC86 Series
4	Disc Spring (2)	Type 630/A564, applicable to VC86 Series
5	End Seal (2)	FKM Oring for V86 Series HNBR O-ring for VC86 Series
6	End Connector (2)	SS316/A276 or A479
7	Stem	33310/A27001 A479
8	Bearing	PTFE
9	Packing	PIFE
10	Gland	SS316/ ASTM A276 or ASTM A479
	Lever Handle	
11	Optional Oval Handle	SS304 handle with vinyl sleeve
12	Washer	SS304
13	Stem Nut	SS304
14	Stop Pin	SS304

- Wetted parts and lubricants listed in blue.
- · Fluorinated-based lubricant

## **CNC/NGV Certifications**

VC86 Series with PEEK seat and HNBR O-rings are available with CNG/NGV certifications.

O C

The sealing material of seat and O-rings are selected for compatible with CNG.

VC86 Series with the live loaded compensation disc spring reacts on ball movement in both low and high pressure systems in CNG and NGV applications.



Table 2. Pressure - Temperature Rating for CNG Service

Valve Series	Certificates	ECE R110	ANSI / AGA NGV 3.1-1995 CGV NGV 12.3-M95	ANSI / IAS NGV 4.6-1999 CSA 12.56-M99	ISO 15500
VC86 Series 2-way ball valves	Certificate No.	110R-000181	2010-REPORT-002 (00)	2010-REPORT-003 (00)	2010-REPORT-001- (00)
	Classification	Class 0	manual valve	manual valve (Class B)	manual valve
	Temperature	-40 to 120 °C (-40 to 250 °F)	-40 to 121 °C (-40 to 250 °F)	-40 to 65 °C (-40 to 150 °F)	-40 to 121 °C (-40 to 250 °F)
	Working Pressure	274 bar @ 120 °C	273 bar @ 121 °C	293 bar @ 65 ℃	273 bar @ 121 °C



























## Operation

- 2-way positive shut off and 3-way directional control of fluids in process, power and instrument application.
- Valves are designed to control fluids in full open or full closed position.
- Valves that have not been actuated for a period of time may have a higher initial actuation torque.
- Valves must be in open position during system test not to damage the valve seat.
- Sour Gas Service NACE MR0175 available.

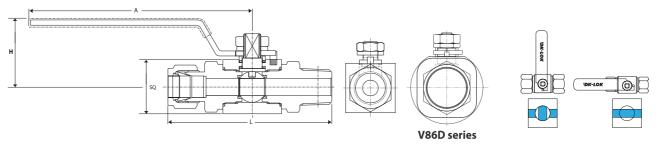
## **Factory Test**

Every valve is tested with nitrogen gas @1,000 psig (68 bar) for leakage at the seat to a maximum allowable leak rate of 0.1 SCCM. The stem packing is tested with nitrogen gas @1,000 psig for no detectable leakage.

## **Cleaning and Packaging**

Every valve is cleaned and packaged in accordance with DK-Lok cleaning standard DC-01. Special cleaning and packaging in accordance with DK-Lok DC-11 ensures compliance with product cleaning of ASTM G93 Level C is available for valves with PCTFE seat.

## 2-Way On-off Valves



#### **Ordering Information and Dimensions**

Basic Ordering Number		End Connections	Orifice	c	Dimensions mm (in.)				
		Inlet & Outlet	mm (in.)	Cv	Α	Н	L	SQ	
	D-4T	1/4 in. DK-Lok	4.8 (0.19)	1.2			97.12 (3.82)		
	D-6T	3/8 in. DK-Lok	7.1 (0.28)	3.7			104.5 (4.11)		
	D-8T	1/2 in. DK-Lok					109.6 (4.31)		
V86A-	F-4N	1/4 in. Female NPT	10.0 (0.39)	7.5	100.3	20.4	74.0 (2.91)	22.0	
	F-6N	3/8 in. Female NPT	10.0 (0.39)	/.5	108.3 (4.26)	38.4 (1.52)	77.0 (3.03)	32.0 (1.26)	
VC86A-	F-8N	1/2 in. Female NPT			(4.20)	(1.32)	85.0 (3.35)	(1.20)	
	M-4N	1/4 in. Male NPT	7.1 (0.28)	3.7			95.4 (3.76)		
	M-6N	3/8 in. Male NPT	10.0 (0.39)	7.2			95.4 (3.76)		
	M-8N	1/2 in. Male NPT		7.5			100.2 (3.94)		
	F-8N	1/2 in. Female NPT	12.7 (0.50)				89.0 (3.50)		
	F-12N	3/4 in. Female NPT					90.0 (3.54)		
V86B-	D-12M	12mm DK-Lok	10.0 (0.39)		149.0	50.0	112.6 (4.43)	40.0	
	D-16M	16mm DK-Lok	12.7 (0.50) 10.4 (0.41)	10.1	(5.86)	50.8 (2.00)	115.0 (4.53)	(1.57)	
VC86B-	D-8T	1/2 in. DK-Lok			(3.80)	(2.00)	114.6 (4.51)	(1.57)	
	D-10T	5/8 in. DK-Lok	12.7 (0.50)	427(250)				114.4 (4.50)	
	D-12T	3/4 in. DK-Lok	12.7 (0.50)				114.8 (4.52)		
	F-12N	3/4 in. Female NPT	100(075)	20.0			96.0 (3.78)		
	F-16N	1 in. Female NPT	19.0 (0.75)	30.0			111.0 (4.37)		
V86C-	D-12T	3/4 in. DK-Lok	15.7 (0.62)	19.0	149.0	56.0	125.0 (4.92)	50.0	
VC86C-	D-16T	1 in. DK-Lok	19.0 (0.75)	30.0	(5.86)	(2.20)	134.0 (5.27)	(1.97)	
. 2300	M-12N	3/4 in. Male NPT	15.7 (0.62)	19.0			119.0 (4.68)		
	M-16N	1 in. Male NPT	19.0 (0.75)	30.0			129.0 (5.07)		
VC86D-	F -16N	1 in. Female NPT	25.0 (0.98)	Full Bore	193.7 (7.62)	84.1 (3.31)	112.90 (4.44)	70 (2.76)	

## CNG valve ordering number:

The basic ordering number listed in black are not for CNG/NGV applicable valves.

Table 3. 2-Way Valve Actuation Torque

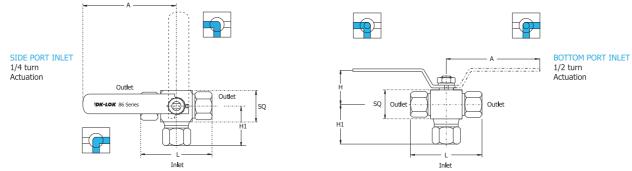
Standard Valves

V(1)	System Pressures, bar (psig)				
Valve Series	0 (0) 334 (5000)		413 (6000)		
Selles	<b>Torque</b> Un		it: Nm		
V86A	3.92 (2.89)	-	6.37 (4.69)		
V86B	7.35 (5.42)	10.30 (7.59)	-		
V86C	12.26 (9.04)	19.61 (14.46)	-		

## CNG/NGV Valves

Valve Series	System Pressures, bar (psig)				
	0 (0)	344 (5000)			
	Torque	Unit: Nm			
VC86B	5.19	10.59			
VC86C	2.15	5.88			
VC86D	7.35	9.80			

## 3-Way Diverter Valves



V86 3-way ball valve is designed to switch media through the inlet port and direct it to out of two outlet ports.

## **Ordering Information and Dimensions**

Basic Ordering Number		F. 16	Orifice	ce Dimensions mm (in.)				50
		End Connections	mm (in.)	Α	Н	H1	L	SQ
	3*- D-4T-	1/4 in. DK-Lok	4.8 (0.19)			50.9 (2.0)	97.12 (3.82)	
	3*- D-6T-	3/8 in. DK-Lok	7.1 (0.28)			53.0 (2.09)	104.5 (4.11)	
V86A-	3*- D-8T-	1/2 in. DK-Lok		108.3	38.4	55.8 (2.20)	109.6 (4.31)	32.0
VOOA-	3*- F-4N -	1/4 in. Female NPT	10.0 (0.39)	(4.26)	(1.52)	40.0 (1.57)	74.0 (2.91)	(1.26)
	3*- F-6N-	3/8 in. Female NPT	10.0 (0.39)			41.5 (1.64)	77.0 (3.03)	
	3*- F-8N-	1/2 in. Female NPT				45.5 (1.79)	85.0 (3.35)	
	3*- F-8N-	1/2 in. Female NPT				55.0 (2.17)	89.0 (3.50)	
VOCD	3*- F-12N-	3/4 in. Female NPT	12.7 (0.50)	149.0	50.8	55.0 (2.17)	90.0 (3.54)	40.0
V86B-	3*- D-10T-	5/8 in. DK-Lok	12.7 (0.50)	(5.86)	(2.00)	67.2 (2.66)	114.4 (4.50)	(1.57)
	3*- D-12T-	3/4 in. DK-Lok				67.7 (2.66)	115.0 (4.53)	
V86C-	3*- D-12T-	3/4 in. DK-Lok	15.7 (0.62)			75.3 (2.96)	125.0 (4.92)	
	3*- D-16T-	1 in. DK-Lok		149.0	56.0	80.0 (3.15)	134.0 (5.27)	50.0
	3*- F-12N-	3/4 in. Female NPT	19.0 (0.75)	(5.86)	(2.20)	59.5 (2.34)	96.0 (3.78)	(1.97)
	3*- F-16N-	1 in. Female NPT				67.0 (2.64)	111.0 (4.37)	

All dimensions shown are for reference only and are subject to change.

#### Side and Bottom Port Valve Ordering Information

To order side port entry valve, replace \* with S, to order bottom port entry valve, replace \* with B.

Examples: V86A-3 S-D-4T-S, V86A-3 B-D-4T-S.

Table 5. 2-way Valve Pressure and Temperature Rating

Valve Series	Seat Material	Maximum Working Pressure at -54 ~ 21°C (-65 ~ 70°F) psig(bar)	Temperature Rating °C(°F)
	PVDF	6,000 (413)	-30 to 130 (-22 to 266)
V86A	PCTFE	0,000 (413)	-30 to 180 (-22 to 356)
	PEEK	10,000 (689)	-54 to 260 (-65 to 500)
	PVDF	5,000 (344)	-30 to 110 (-22 to 230)
V86B V86C	PCTFE	3,000 (344)	-30 to 160 (-22 to 320)
	PEEK	6,000 (413)	-40 to 210 (-40 to 410)
V86D	PCTFE	6,000 (413)	-40 to 160 (-40 to 320)

Note: Refer to table 2 for VC86 series's Pressure and Temperature Rating

Table 4. 3-way Valve Actuation Torque

W.L.	System Pressures, bar (psig)			
Valve Series	0 (0)	206 (3000)	275 (4000)	
Series	Torq	t: Nm		
V86A	3.92	-	4.90	
V86B	7.35	7.85	-	

Table 6. 3-way Valve Pressure and Temperature Rating

Table 0. 3-way valve Flessure and Temperature nating					
Valve Series Seat		Maximum Working Pressure at -54~21°C (-65~70°F) psig (bar)	Temperature Rating °C(°F)		
	PVDF	4,000 (275)	-30 to 130 (-22 to 266)		
V86A-3*	PCTFE	4,000 (273)	-30 to 180 (-22 to 356)		
	PEEK	6,000 (413)	-40 to 230 (-40 to 446)		
	PVDF	2,000 (205)	-30 to 110 (-22 to 230)		
V86B-3* V86C-3*	PCTFE	3,000 (206)	-30 to 160 (-22 to 320)		
	PEEK	4,000 (275)	-40 to 210 (-40 to 410)		

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## **Options**

#### **Locking Nut & Panel Mounting**

Ordering designator: P1

Addition locking nut below handle makes the valve panel mountable. Disassemble the handle prior to panel mounting.

		mm (in.)
Valve Series	Panel Hole Drill	Panel Thickness
V86A	30.0 (1.18)	
V86B	38.0 (1.50)	Max. 4.0 (0.157)
V86C	38.0 (1.50)	

# mm (in.) nickness

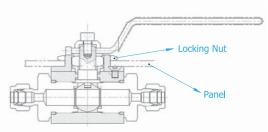
## **Screw Hole for Panel Mounting**

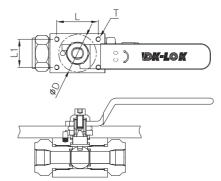
Ordering Designator: P2

Additional four (4) screw holes on the top of valve makes the valve panel mountable.

Disassemble the handle prior to panel mounting.

				mm (in.)
Valve Series	L	L1	Т	D
V86A	34.0 (1.33)	23.0 (0.91)	M4×0.7P	30.0 (1.18)
V86B	36.0 (1.42)	29.0 (1.14)	M5×0.8P	38.0 (1.50)
V86C	40.0 (1.57)	35.0 (1.37)	M6×1.0P	38.0 (1.50)





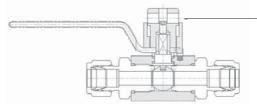
#### "Lift-Turn" Locking Device

Ordering Designator: LD

Dk Tech patented "Lift-Turn" safety locking device allows you to lock the valve manually either in open or close position.

The locking device consists of study upper and lower locking detents made out of stainless steel.

Note: LD option applicable to 2-way valves.

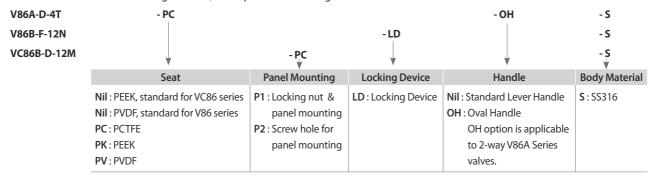


Pad-Lock applicable 7.2mm (0.28in) hole constructed on upper locking detent.

You may apply a pad-lock to secure the valve in the open or close position.

## **Ordering Information**

Select the desired basic ordering number, and options from designators listed below.



## Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.



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