

**Check Valves** 

No.V336-9 November 2014

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Valves

V33, VP33, VA33, VDA33, VH36 and VL36 Series for VCH36 Series for CNG/NGV applications Pressures up to 3,000 psig (206 bar) and 6,000 psig (413 bar)

#### **Features**

• Fixed cracking pressure valves: V33, VP33, VH36, VCH36 Series Adjustable cracking pressure valves: VA33, VDA33 Series

• Lift Check valves: VL36 Series

#### **Technical Information**

| Valve Series   | V  | V33 Series                                 |               | VP33 Series                               | VA33 & VDA33<br>Series | VH36            | Series                     |
|--|--|--|---------------|---|------------------------|-----------------|----------------------------|
| vaive Series   | V33A, V33B,<br>V33C, V33D  | V33E,                                      | , V33F        | VP33A, VP33B                              | VA33A, VA33B,<br>VDA33 | VH36A,<br>VH36B | VH36C                      |
| Materials  | SS316 & Brass  | SS316                                      | Brass         | SS316 & Brass                             | SS316 & Brass          | SS316           | SS316                      |
| Working Pressure<br>@70°F (21°C)<br>Unit: psig (bar) | 3000<br>(206)  | 2000<br>(137)                              | 1500<br>(103) | 3000<br>(206)                             | 3000<br>(206)          | 6000<br>(413)   | 5000<br>(344)              |
|  | Seal Material  | Desig                                      | ınator        | Rating                                    | Seal Material          | Designator      | Rating                     |
| _  | FKM O-ring   | V  | Т             | -10 to 375<br>(-23 to 190) <sup>(a)</sup> | EPDM O-ring            | EP              | -50 to 300<br>(-45 to 148) |
| Temperature<br>Ratings<br>°F (°C)                    | NBR O-ring   | В  | N             | -10 to 250<br>(-23 to 121)                | FFKM O-ring            | KZ              | -10 to 600<br>(-23 to 315) |
| Γ ( C)   | (a)VH36 Series with FKM O-ring: -10 to 400 °F (-23 to 204 °C) - FKM is standard for SS316 valves NBR is standard for Brass valves. |  |               |   |                        |                 |                            |
| Cracking Pressure                                    | Refer to spring table  | Refer to spring table of each valve series |               |   |                        |                 |                            |

• Poppet Check Valves, V33 Series • One-Piece Check Valves, VP33 Series

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CNG/NGV Check Valves, VCH36 Series

• High Pressure Check Valves, VH36 Series Lift Check Valves, VL36 Series

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### Cracking, Reseal and Back Pressure @ 70°F(21°C)

• In-Line Adjustable Check Valves, VDA33 Series

• One-Piece Adjustable Check Valves, VA33 Series : 4, 5 page

 Cracking Pressure : Valve poppet is actuated when the pressure difference between the inlet (upstream) and the outlet (downstream)

reaches the range of cracking pressure.

 Reseal Pressure : Valves that have higher cracking pressure can be resealed to bubble-tight by the spring force.

The reseal pressure is the pressure at the same flow direction, but lower than the cracking pressure.

• Back Pressure : Valves that have cracking pressure of 5 psig (0.34 bar) and lower may not be able to return to the bubble-tight seal. This may require back pressure to press the seal to form a bubble-tight contact in addition to the spring force.

# **Class Ratings**

|                        |            | V33 Series    |            |               |                  | VDA33 Series         | VH36            | Series     |
|------------------------|------------|---------------|------------|---------------|------------------|----------------------|-----------------|------------|
| Valve Series           | ,          | V33B,<br>V33D | V33E,      | V33E, V33F    |                  | VP33B,<br>33B, VDA33 | VH36A,<br>VH36B | VH36C      |
| T 9F (9C)              |            |               |            | Working Press | sure, psig (bar) |                      |                 |            |
| Temperature, °F (°C)   | SS316      | Brass         | SS316      | Brass         | SS316            | Brass                | SS316           | Brass      |
| -18 to 100 (-28 to 38) | 3000 (206) | 3000 (206)    | 2000 (137) | 1500 (103)    | 3000 (206)       | 3000 (206)           | 6000 (413)      | 5000 (344) |
| 200 (93)               | 2575 (177) | 2600 (179)    | 1715 (118) | 1300 (89)     | 2575 (177)       | 2600 (179)           | 5160 (355)      | 4290 (295) |
| 225 (175)              | 2510 (172) | 2500 (172)    | 1670 (115) | 1250 (86)     | 2510 (172)       | 2500 (172)           | 5030 (346)      | 4180 (288) |
| 250 (121)              | 2450 (168) | 2405 (165)    | 1630 (112) | 1200 (82)     | 2450 (168)       | 2405 (165)           | 4910 (338)      | 4080 (281) |
| 300 (148)              | 2325 (160) | -             | 1545 (106) | -             | 2325 (160)       | -                    | 4660 (321)      | 3875 (267) |
| 350 (176)              | 2255 (155) | -             | 1490 (102) | -             | 2255 (155)       | -                    | 4470 (308)      | 3720 (256) |
| 375 (190)              | 2185 (150) | -             | 1450 (99)  | -             | 2185 (150)       | -                    | 4375 (301)      | 3640 (250) |
| 400 (204)              | -          | -             | -          | -             | -                | -                    | 4280 (294)      | 3560 (245) |

\* VH36 & VCH36 Series is Pressure ratings may be limited by the end connection. See Page 7, Dimensions Table.





















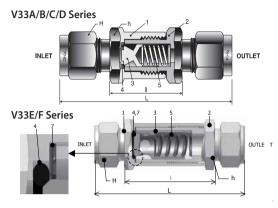




# V33 series

#### **Features**

• Working pressure up to 3,000 psig (206 bar)



#### **Material of Construction**

|                | Valve Body                              | / Materials       |  |  |  |
|----------------|---|-------------------|--|--|--|
| Component      | Stainless Steel                         | Brass             |  |  |  |
|                | Material Grade/ASTM                     |                   |  |  |  |
| 1. Body        |   |                   |  |  |  |
| 2. Connector   | SS316<br>/A276, A479                    | Brass 360<br>/B16 |  |  |  |
| 3. Poppet      | ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,, | 75.0              |  |  |  |
| 4. O-ring*     | FKM                                     | NBR               |  |  |  |
| 5. Spring      | SS302                                   | /A313             |  |  |  |
| 6. O-ring seal | FKM                                     | NBR               |  |  |  |
| 7. Washer      | SS316 With PTFE Coting                  |                   |  |  |  |

Wetted parts are listed in blue.

4. O-ring\* on V33E & V33F Series is secured in poppet groove.

#### **Lubrication:**

- Silicon-based Lubricant for Poppet.
- Molybdenum Dry Film Lubricant for SS316 Body Threads.

#### Operation

- Valves that have not been actuated for a period of time may require a higher cracking pressure than the set cracking pressure.
- DK-Lok check valves prevent reverse flow in circuits. Do not use them as relief valves.
- DK-Lok check valves are designed to prevent loss of media caused by failed connections and for uni-directional flow control of fluids in chemical processing, power generation, oil and gas industries.

### **Factory Test, Cleaning and Packaging**

- Every valve is factory tested for cracking and reseals performance.
- Every valve is cleaned, and packaged in accordance with DK-Lok cleaning standard of DC-01.
- Special cleaning and packaging in accordance with DK-Lok DC-11 in compliance with ASTM G93 Level C is available on request.

### **Ordering Information and Dimensions**

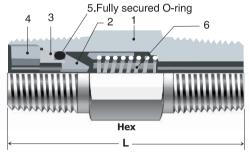
| Basic Ordering End Connections |        | Orifice Dimensions mm (in.) |                  |                | ns mm (in.)  |                |               |               |              |              |              |
|--------------------------------|--------|-----------------------------|------------------|----------------|--------------|----------------|---------------|---------------|--------------|--------------|--------------|
| Nu                             | mber   | Inlet                       | Outlet           | mm (in.)       | CV           | h-Hex          | H-Hex         | L             | I            |              |              |
|                                | D-2TM- | 1/8 in.                     | DK-Lok           |                | 0.16         |                | 11.11 (7/16)  | 55.60 (2.19)  | 25.00 (0.98) |              |              |
|                                | 2NF-   | 1/8 in.                     | 1/8 in. Male NPT |                |              |                | -             | 44.40 (1.75)  | -            |              |              |
|                                | 2ND-   | 1/8 in.                     | Female NPT       | 4.0            |              |                | -             | 46.50 (1.83)  |              |              |              |
| V33A                           | 4TD-   | 1/4 in.                     | DK-Lok           | 4.8<br>(0.19)  | 0.47         | 15.88 (5/8)    | 14.29 (9/16)  | 60.00 (2.36)  |              |              |              |
|                                | 6MMD-  | 6 mm l                      | DK-Lok           | (0.19)         | 0.47         |                | 14.00         | 00.00 (2.30)  | 25.00 (0.98) |              |              |
|                                | 4N4TM- | 1/4 in. Male NPT            | 1/4 in. DK-Lok   |                |              |                | 14.29 (9/16)  | 56.40 (2.22)  |              |              |              |
|                                | 4NF-   | 1/4 in.                     | Male NPT         |                |              |                | -             | 53.40 (2.10)  |              |              |              |
|                                | 4ND-   | 1/4 in.                     | Female NPT       |                |              |                | -             | 56.80 (2.24)  | -            |              |              |
| V33B                           | 6TD-   | 3/8 in.                     | DK-Lok           | 7.1            |              | 19.05 (3/4)    | 17.46 (11/16) | 65.50 (2.58)  |              |              |              |
| VOOD                           | 10MM-  | 10 mm                       | DK-Lok           | (0.28)         | (0.28)       | (0.28)         | 1.40          | 19.05 (5/4)   | 19.00        | 05.50 (2.56) | 27.10 (1.07) |
|                                | 6NF-   | 3/8 in. Male NPT            |                  |                |              |                | -             | 55.50 (2.19)  |              |              |              |
|                                | 6ND-   | 3/8 in. Female NPT          |                  | -              | 63.80 (2.51) | -              |               |               |              |              |              |
| V33C                           | 8TD-   | 1/2 in.                     | 1/2 in. DK-Lok   | 10.0           | 1.7          | 22.22 (7/8)    | 22.22 (7/8)   | 80.20 (3.16)  |              |              |              |
| VSSC                           | 12MM-  | 12 mm                       | DK-Lok           | (0.39)         | (0.39)       | 22.22 (7/6)    | 22.00         | 80.20 (3.10)  | 36.20 (1.43) |              |              |
|                                | 8NF-   | 1/2 in.                     | Male NPT         |                |              |                | -             | 74.40 (2.93)  |              |              |              |
| V33D                           | 8ND-   | 1/2 in.                     | Female NPT       | 13.5           | 2.6          | 20 50 (1 1 (0) | -             | 84.70 (3.33)  | -            |              |              |
| VSSD                           | 10TD-  | 5/8 in.                     | DK-Lok           | (0.53)         | 2.0          | 28.58 (1-1/8)  | 25.40 (1)     | 91.80 (3.61)  | 48.10 (1.89) |              |              |
|                                | 12TM-  | 3/4 in.                     | DK-Lok           | 160            |              |                | 28.58(1-1/8)  | 110.70 (4.35) | 66.1 (3.6)   |              |              |
| V33E                           | 12NF-  | 3/4 in.                     | Male NPT         | 16.0<br>(0.63) | 5.2          | 31.75 (1-1/4)  | -             | 105.30 (4.15) | 66.1 (2.6)   |              |              |
|                                | 12ND-  | 3/4 in.                     | in. Female NPT   |                | -            | 103.00 (4.06)  | -             |               |              |              |              |
|                                | 16TM-  | 1 in. DI                    | K-Lok            | 100            |              | 34.93 (1-3/8)  | 38.1 (1-1/2)  | 120.8 (4.75)  |              |              |              |
| V33F                           | 16NF-  | 1 in. M                     | ale NPT          | 18.0<br>(0.71) | 8.0          | 34.93 (1-3/8)  | -             | 115.8 (4.56)  | 68 (2.68)    |              |              |
|                                | 16N-   | 1 in. Fe                    | male NPT         | (0.71)         |              | 41.28 (1-5/8)  | -             | 111 (4.37)    |              |              |              |

Table 1. Spring Cracking, Reseal and Back Pressure @ 70 °F (21 °C) (for V33)

| Spring I       | Spring Nominal  |         | Cracking Pre | 2      |         |                                   |
|----------------|-----------------|---------|--------------|--------|---------|-----------------------------------|
| Cracking Press | sure Designator | Min. Pr | ressure      | Max. P | ressure | Reseal Pressures<br>psig (bar)    |
| psig           | bar             | psig    | bar          | psig   | bar     | psig (bai)                        |
| 1/3            | 0.02            | 0       | 0            | 3      | 0.21    | Up to 6 (0.41) Back pressure      |
| 1              | 0.07            | 0       | 0            | 4      | 0.28    | Up to 6 (0.41) Back pressure      |
| 3              | 0.21            | 2       | 0.14         | 7      | 0.48    | Up to 4 (0.28) Back pressure      |
| 10             | 0.69            | 7       | 0.48         | 15     | 1.03    | Minimum 3 (0.21) Reseal pressure  |
| 25             | 1.72            | 20      | 1.38         | 30     | 2.07    | Minimum 17 (1.17) Reseal pressure |
| 50             | 3.45            | 40      | 2.76         | 60     | 4.14    | Minimum 35 (2.41) Reseal pressure |
| 75             | 5.17            | 60      | 4.14         | 90     | 6.20    | Minimum 53 (3.65) Reseal pressure |
| 100            | 6.89            | 80      | 5.51         | 120    | 8.27    | Minimum 70 (4.82) Reseal pressure |

# **VP33 Series One-Piece Check Valves**





#### **Features**

- O-ring seal blow-out proof design
- O ne piece body construction.
- Working pressure up to 3,000 psig (206 bar)

#### **Materials of Construction**

|                  | Valve Body      | Valve Body Materials |  |  |  |  |
|------------------|-----------------|----------------------|--|--|--|--|
| Component        | Stainless Steel | Brass                |  |  |  |  |
|                  | Material G      | rade/ASTM            |  |  |  |  |
| 1. Body          |                 |                      |  |  |  |  |
| 2. Poppet        | SS316           | Brass 360            |  |  |  |  |
| 3. O-ring Holder | / A276, A479    | / B16                |  |  |  |  |
| 4. Locking Screw |                 |                      |  |  |  |  |
| 5. O-ring        | FKM             | NBR                  |  |  |  |  |
| 6. Spring        | SS302/A313      |                      |  |  |  |  |

Wetted parts are listed in blue.

#### Lubrication:

- Silicon-based Lubricant on Poppet
- Molybdenum Dry Film Lubricant on SS316 Locking Screw.

# **Ordering Information and Dimensions**

| Basic C | Basic Ordering          |                            | nections           | Cv        | Dimensions mm (in.) |                |
|---------|-------------------------|----------------------------|--------------------|-----------|---------------------|----------------|
| Nu      | mber                    | Inlet Outlet               |                    | CV        | L                   | Hex.           |
|         | M-4NM-                  | 1/4 in. Mal                | e NPT              |           | 41 (1 62)           | 14 20 (0/16)   |
|         | 4RF-                    | 1/4 in. ISO                | Male Tapered       |           | 41 (1.62)           | 14.28 (9/16)   |
| \/D22.4 | 4NF- 1/4 in. Female NPT | nale NPT                   | 0.35               | 61 (2.41) |                     |                |
| VP33A   | 4RMF-                   | 1/4 in. ISO Female Tapered |                    | 0.35      | 64 (2.54)           | 10.05 (2.4)    |
|         | 4NFM-                   | 1/4 in. Male NPT           | 1/4 in. Female NPT |           | 44 (1.75)           | 19.05 (3/4)    |
|         | 4NM-                    | 1/4 in. Female NPT         | 1/4 in. Male NPT   |           | 58 (2.28)           |                |
|         | 8NF-                    | 1/2 in. Mal                | 1/2 in. Male NPT   |           | 58 (2.28)           | 22.22 (7/8)    |
| VP33B   | 8NMF-                   | 1/2 in. Fen                | nale NPT           | 1.20      | 94 (3.71)           | 26.00 (1.1/16) |
|         | 8N-                     | 1/2 in. Male NPT           | 1/2 in. Male NPT   |           | 72 (2.83)           | 26.98 (1-1/16) |

Table 2. Spring Cracking, Reseal and Back Pressure @ 70°F (21°C)

|                | Spring Nominal  |               | Cracking Pre | essure Ranges | Reseal Pressures |                                      |
|----------------|-----------------|---------------|--------------|---------------|------------------|--------------------------------------|
| Cracking Press | sure Designator | Min. Pressure |              | Max. Pressure |                  | psig (bar)                           |
| psig           | bar             | psig          | bar          | psig          | bar psig (bar)   |                                      |
| 1/3            | 0.02            | 0             | 0            | 3             | 0.21             | 6 to 20 (0.41 to 1.38) back pressure |
| 1              | 0.07            | 0             | 0            | 4             | 0.28             | 5 to 20 (0.34 to 1.38) back pressure |
| 10             | 0.69            | 7             | 0.48         | 13            | 0.90             | 3 to 10 (0.21 to 0.69) back pressure |
| 25             | 1.72            | 21            | 1.45         | 29            | 2.00             | Minimum 5 (0.34) Reseal pressure     |

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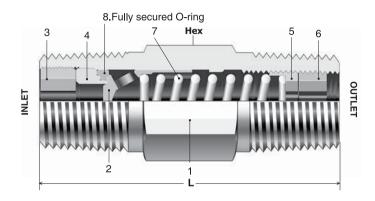
# VA33 Series One-Piece Adjustable Check Valves / VDA33 Series In-Line Adjustable Check Valves

#### **Features**

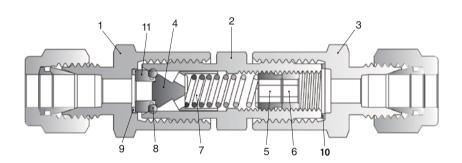
- Cracking pressure adjustable from 3 to 600 psig (0.2 to 41.3 bar)
- Working pressure up to 3,000 psig (206 bar)

- Temperature up to 190°C (375°F)with FKM O-ring
- Standard materials: 316 stainless steel and brass.

#### **VA33 Series**



#### **VDA33 Series**



#### **Materials of Construction**

|                                      |                     | Valve Body N       | Materials |  |
|--------------------------------------|---------------------|--------------------|-----------|--|
|                                      | Component           | Stainless Steel    | Brass     |  |
|                                      |                     | Material Grad      | de/ASTM   |  |
| VA33 Series                          | VDA33 Series        |                    |           |  |
|                                      | 1. Inlet body       |                    |           |  |
| 1. Body                              | 2. Center body      |                    |           |  |
|                                      | 3. Outlet body      |                    |           |  |
| 2. Poppet 360 / B16                  | 4. Poppet           | SS316              | Brass     |  |
| 3. Insert locking screw              | -                   | /A276, A479        | 360 / B16 |  |
| 4. Insert                            | 11. Insert          |                    |           |  |
| 5. Adjustable screw                  | 5. Adjustable screw |                    |           |  |
| 6. Locking screw                     | 6. Locking screw    |                    |           |  |
| 7. Spring                            | 7. Spring           | SS302/A            | 313       |  |
| 8. O-ring                            | 8. O-ring           | FKM, Optional FFKM | NBR       |  |
| 9. Inlet gasket<br>10. Outlet gasket |                     | TFE coated         | SS316     |  |

Wetted parts are listed in blue.

#### **Lubrication:**

- Silicon-based Lubricant on Poppet
- Molybdenum Dry Film Lubricant on SS316 Locking Screw and Insert Locking Screw.

#### **VA33 Series Ordering Information and Dimensions**

| В               | Basic | End Connections           | Cv   | L    |      | Hex  |  |
|-----------------|-------|---------------------------|------|------|------|------|--|
| Ordering Number |       | Life Confidentions        |      | mm   | in.  | пех  |  |
|                 | F-4N  | 1/4 in. Female NPT        |      | 75.7 | 2.98 | 3/4  |  |
| VA33A-          | M-4N- | 1/4 in. Male NPT          | 0.35 | 41.1 | 1.62 | 9/16 |  |
|                 | M-4R- | 1/4 in. ISO Male Tappered |      | 41.1 | 1.62 | 9/16 |  |
| \/A 22D         | M-8N- | 1/2 in. Male NPT          | 1 2  | 65.0 | 2.56 | 7/8  |  |
| VA33B- M-8R-    |       | 1/2 in. ISO Male Tappered | 1.2  | 65.0 | 2.56 | 7/8  |  |



### **VDA33 Series Ordering Information and Dimensions**

| Basic    | Basic Ordering End Connections Number Inlet Outlet |                  | nections       | Cv   | Dimensions mm(in.) |          |         |
|----------|--|------------------|----------------|------|--------------------|----------|---------|
| N        |  |                  | CV             | L    | Н                  | h        |         |
|          | D-4T-S   | 1/4 in. l        | 1/4 in. DK-Lok |      | 82.0(3.23)         | 9/16 in. |         |
| VD 4 2 2 | D-6M-S   | 6mm [            | OK-Lok         | 0.27 | 82.0(3.23)         | 14mm     | F /O :  |
| VDA33    | D-8M-S   | 8mm DK-Lok       |                | 0.37 | 84.3(3.32)         | 16mm     | 5/8 in. |
|          | MD-4N4T-S  | 1/4 in. Male NPT | 1/4 in. DK-Lok |      | 79.2(3.12)         | 9/16 in. |         |

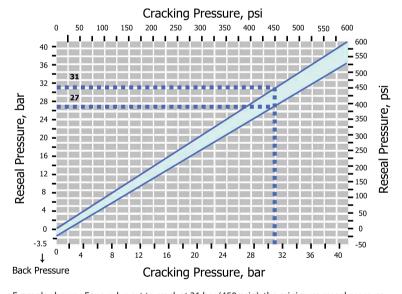


Table 3. Spring Cracking Pressure Range Designator

| Cracking Pre<br>@21 °C | Designator   |     |
|------------------------|--------------|-----|
| psig                   | bar          |     |
| 3 to 50                | 0.2 to 3.4   | 3   |
| 50 to 150              | 3.4 to 10.3  | 50  |
| 150 to 350             | 10.3 to 24.1 | 150 |
| 350 to 600             | 24.1 to 41.3 | 350 |

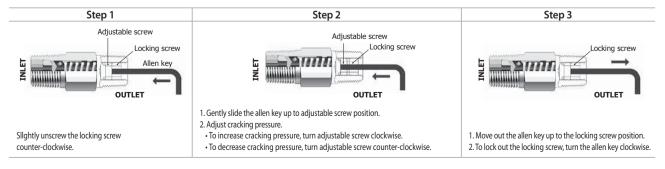
#### **Cracking Pressure vs. Reseal pressure**

VA33 and VDA33 Series valves set to crack at 20 psig(1.3 bar) or lower may require back pressure(downstream pressure) to reseal the valve bubble tight.



Example shown: For a valve set to crack at 31 bar (450 psig), the minimum reseal pressure would be 27 bar (390psig).

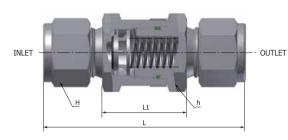
#### How to adjust cracking pressure



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# VH36 Series High Pressure Check Valves / VCH36 Series CNG/NGV Check Valves

- High pressure 6,000 psig (413 bar)
- Seal blow-out proof design with the bonded seal on poppet.





#### **Materials of Construction**

|  | Valve Body Material  |   |
|--|--|---|
| Component                                      | Stainless Steel  |   |
|  | Material Grade/ASTM  |   |
| 1. Body  |  |   |
| 2. Connector                                   | SS316 /A479, A276  |   |
| 3. Poppet stop                                 |  | Wetted parts are listed<br>* Indicator ring bears the       |
| 4. Poppet with bonded seal                     | Poppet: SS316 /A479, A276<br>Bonded Seal : FKM, optional EPDM & Kalrez<br>HNBR standard for VCH36 Series | Lubrication:  • Silicon-based Lubrice  • Molybdenum Dry Fil |
| 5. Spring                                      | SS302 /A313  | threads   |
| 6. Indicator ring*                             | SS316 /A276  |   |
| 7. O-ring                                      | FKM / HNBR standard for VCH36 Series   |   |
| 8. Backup ring                                 | PTFE /D1710  |   |
| 9. 10, 11. DK-Lok Front & Back Ferrule and Nut | SS316 /A479, A276  |   |

the information of spring designator.

- icant on Poppet
- Film Lubricant on SS316 Connector

#### **CNG Certifications**

VCH36 Series check valve with CNG compatible HNBR O-ring are available with CNG certifications.

| Certificates     | ECE R110                      | ANSI / AGA NGV 3.1-1995<br>CGV NGV 12.3-M95 | ISO 15500                     |  |  |
|------------------|-------------------------------|---|-------------------------------|--|--|
| Certificate No.  | 110R-000186                   | 2010-REPORT-014 (00)                        | 2010-REPORT-013 (00)          |  |  |
| Classification   | Class 0                       | Check valve                                 | Check valve                   |  |  |
| Temperature      | -40 to 120 °C (-40 to 250 °F) | -40 to 121 °C (-40 to 250 °F)               | -40 to 121 °C (-40 to 250 °F) |  |  |
| Working Pressure | 274 bar @ 120 °C              | 273 bar @ 121 °C                            | 273 bar @ 121 ℃               |  |  |

### Table 4. Spring Cracking, Reseal and Back Pressure @ 70 °F (21 °C)

| Spring Nominal |                | Cracking Pressure Ranges |      |               |      |                                   |  |
|----------------|----------------|--------------------------|------|---------------|------|-----------------------------------|--|
| Cracking Press | ure Designator | Min. Pressure            |      | Max. Pressure |      | Reseal Pressures<br>psig (bar)    |  |
| psig           | bar            | psig                     | bar  | psig          | bar  | psig (sui)                        |  |
| 1/3            | 0.02           | 0                        | 0    | 3             | 0.21 | Up to 6 (0.41) back pressure      |  |
| 1              | 0.07           | 0                        | 0    | 4             | 0.28 | Up to 5 (0.35) back pressure      |  |
| 5              | 0.34           | 3                        | 0.21 | 9             | 0.62 | Up to 2 (0.14) back pressure      |  |
| 10             | 0.69           | 7                        | 0.48 | 15            | 1.03 | Minimum 3 (0.21) Reseal pressure  |  |
| 25             | 1.72           | 20                       | 1.38 | 30            | 2.07 | Mini mum 17 (1.2) Reseal pressure |  |

#### **Sour Gas Service**

Materials of VH36 series valves for sour gas service are selected in accordance with

the requirements of NACE MR0175

- Spring: alloy X-750/AMS5699
- Nominal Cracking Pressure: 1/3, 1, and 5 psig (0.03, 0.07 and 0.035 bar)
- · Seal: ethylene propylene.

To order, insert-SG in the ordering number. i.e., VH36B-D-8T-SG-S

#### **Ordering Information and Dimensions**

| Basic Ordering<br>Number |        | F., d. C.,         | C    | Dimensions mm (in.) |             |               |        | Pressure Rating |  |
|--------------------------|--------|--------------------|------|---------------------|-------------|---------------|--------|-----------------|--|
|                          |        | End Connections    | Cv   | L                   | L L1        |               | h      | psig (bar)      |  |
|                          | D-2T-  | 1/8 in. DK-Lok     |      | 57.7 (2.27)         | 26.4 (1.04) | 11.11 (7/16)  |        | 6000 (413)      |  |
|                          | D-4T-  | 1/4 in. DK-Lok     |      | 61.7 (2.43)         | 26.4 (1.04) | 14.29 (9/16)  |        |                 |  |
| VH36A-                   | D-6M-  | 6 mm DK-Lok        | 0.67 | 61.7 (2.43)         | 26.4 (1.04) | 14            | 11/16  |                 |  |
| VCH36A-                  | F-4N-  | 1/4 in. Female NPT | 0.67 | 54.1 (2.13)         | -           | -             | 11/16  |                 |  |
|                          | M-2N-  | 1/8 in. Male NPT   |      | 45.5 (1.79)         | 26.4 (1.04) | -             |        |                 |  |
|                          | M-4N-  | 1/4 in. Male NPT   |      | 55.1 (2.17)         | 26.4 (1.04) | -             |        |                 |  |
|                          | D-6T-  | 3/8 in. DK-Lok     |      | 69.9 (2.75)         | 31.2 (1.23) | 17.46 (11/16) | 1      |                 |  |
|                          | D-8T-  | 1/2 in. DK-Lok     |      | 75.2 (2.96)         | 31.2 (1.23) | 22.22 (7/8)   | 1      |                 |  |
|                          | D-8M-  | 8 mm DK-Lok        | 1.8  | 68.6 (2.70)         | 31.2 (1.23) | 16            | 1      | 6000 (413)      |  |
| VH36B-                   | D-10M- | 10 mm DK-Lok       |      | 71.1 (2.80)         | 31.2 (1.23) | 19            |        |                 |  |
| VH36B-                   | D-12M- | 12 mm DK-Lok       |      | 75.2 (2.96)         | 31.2 (1.23) | 22            | 1      |                 |  |
| VCI ISOD-                | F-6N-  | 3/8 in. Female NPT |      | 64.8 (2.55)         | -           | -             | 1      | 5300 (365)      |  |
|                          | F-8N-  | 1/2 in. Female NPT |      | 77.0 (3.03)         | -           | -             | 1-1/16 | 4900 (337)      |  |
|                          | M-6N-  | 3/8 in. Male NPT   |      | 59.9 (2.36)         | 31.2 (1.23) | -             | 1      | 6000 (413)      |  |
|                          | M-8N-  | 1/2 in. Male NPT   |      | 69.3 (2.73)         | 31.2 (1.23) | -             | 1      | 0000 (413)      |  |
|                          | D-12T- | 3/4 in. DK-Lok     |      | 89.4 (3.52)         | 45.2 (1.78) | 28.58 (1-1/8) |        | 5000 (344)      |  |
|                          | D-16T- | 1 in. DK-Lok       |      | 98.6 (3.88)         | 45.5 (1.79) | 38.1 (1-1/2)  |        | 4700 (323)      |  |
|                          | D-22M- | 22 mm DK-Lok       |      | 88.4 (3.48)         | 45.5 (1.79) | 32            |        | 4900 (337)      |  |
| VH36C-                   | D-25M- | 25 mm Dk-Lok       | 4.7  | 98.6 (3.88)         | 45.5 (1.79) | 40            | 1-5/8  | 4600 (316)      |  |
| VCH36C-                  | F-12N- | 3/4 in. Female NPT | 4./  | 82.0 (3.23)         | 82.0 (3.23) | -             | 1-5/8  | 4600 (316)      |  |
|                          | F-16N- | 1 in. Female NPT   |      | 97.3 (3.83)         | 97.3 (3.83) | -             |        | 4400 (303)      |  |
|                          | M-12N- | 3/4 in. Male NPT   |      | 83.6 (3.29)         | 45.5 (1.79) | -             |        | 5000 (344)      |  |
|                          | M-16N- | 1 in. Male NPT     |      | 93.2 (3.67)         | 45.7 (1.80) | -             |        | 3000 (344)      |  |

# **How to Order**

Select valve basic ordering number, applicable seal, spring nominal cracking pressure, and body material.



| Y Y Y                          | * * *   | * *                            |
|--------------------------------|---|--------------------------------|
| Seal Material Designator       | Spring Nominal Cracking Pressure Designator     | Valve Body Material Designator |
| FKM: Nil for SS316 Valve       | 1/3:1/3 psig                                    | S: 316 stainless steel         |
| NBR: Nil for Brass Valve       | <b>1</b> : 1 psig                               | B: Brass                       |
| HNBR: Nil for VCH36 CNG valves | <b>3</b> :3 psig                                |                                |
| FKM:VT                         | <b>10</b> : 10 psig                             |                                |
| NBR: BN                        | <b>25</b> : 25 psig                             |                                |
| EPDM: EP                       | Note:   |                                |
| FFKM: KZ                       | Select the spring designator from Table 1, 2, 3 |                                |
|                                | and 4 of each valve Series.                     |                                |

# **Spare Kits for Field Assembly**

### **Spring**

Prefix "9SPR" and select an applicable valve series and the designator of the spring nominal cracking pressure. 9SPR-(Valve series)-(spring designator)-2

Example: 9SPR-V33A-1/3-2

#### How to order VH36 Series spring kit.

VH36 spring kit contains a spring and an indicator ring. Select an applicable valve series and the designator of the spring nominal cracking pressure.

(Valve series)-RINGSPR-(spring designator)-SA

Example: VH36A-RINGSPR-5-SA

### **O-ring**

Prefix "9ORG", select an applicable valve series and seal material designator.

Example: 9ORG-V33A-BN

#### How to order VH36 Series seal kit.

VH36 seal kit contains (Refer to VH36 Materials of Construction) #4. Poppet with bonded seal, #7. O-ring and #8. Backup ring. Select an applicable valve series and seal material designator SK-(valve series)-(seal material designator)

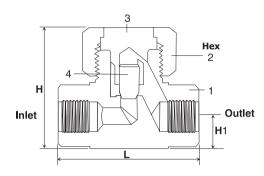
Examples: SK-VH36A-VT, SK-VH36B-BN.

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### **VL36 Series Lift Check Valves**

#### **Features**

- Working pressure up to 6,000 psig (413 bar)
- Temperature up to 900 °F (482 °C)
- Metal to metal seat



#### Operation

- Operation of this valve heavily depends on gravity assistance. Thus mounting horizontally with bonnet nut upward to allow poppet to operate vertically.
- Reverse flow closes the valve, keeping poppet in the orifice.
- Forward flow opens the valve, lifting the poppet
- Lift check valve is primarily for use in liquid systems. If a slight amount of leakage can be tolerated it can be used with heavy gases.
- Reverse flow Cv is limited to less than 0.1% of forward Cv.

#### **Materials of Construction**

| Valve Body Material |  |  |  |
|---------------------|--|--|--|
| Stainless Steel     |  |  |  |
| Material Grade/ASTM |  |  |  |
| SS316/A276 or A479  |  |  |  |
| SS316/A276 or A479  |  |  |  |
| TYPE630/A564        |  |  |  |
| SS316/A276 or A479  |  |  |  |
|                     |  |  |  |



#### **Complete Ordering Number and Dimensions**

| Complete |          | End                      | Orifice |       | c    | Dimensions mm (in.) |                |               |       |
|----------|----------|--------------------------|---------|-------|------|---------------------|----------------|---------------|-------|
| Orderin  | g Number | Connection               | mm inch |       | Cv   | L                   | Н              | H1            | Hex   |
|          | D4T-S    | 1/4 in. DK-Lok           | 4.0     |       | 0.30 | 61.0 (2.40)         |                | 9.9<br>(.39)  | 7/8   |
|          | D6M-S    | 6 mm DK-Lok              |         | 0.156 |      |                     |                |               |       |
| VL36A-   | F2N-S    | 1/8 in. Female NPT       |         |       |      | 50.8 (2.00)         | 37.3 (1.47)    |               |       |
|          | F4N-S    | 1/4 in. Female NPT       |         |       |      | 46.0 (1.81)         |                |               |       |
|          | SW4T-S   | 1/4 in. Tube Socket Weld |         |       |      |                     |                |               |       |
|          | D6T-S    | 3/8 in. DK-Lok           | 6.4     | 0.250 | 0.64 | 71.9(2.83)          | 47.0<br>(1.85) | 12.7<br>(.50) | 1 1/4 |
| VL36B-   | F4N-S    | 1/4 in. Female NPT       |         |       |      | 57.2 (2.25)         |                |               |       |
|          | SW6T-S   | 3/8 in. Tube Socket Weld |         |       |      |                     |                |               |       |
|          | SW8T-S   | 1/2 in. Tube Socket Weld |         |       |      |                     |                |               |       |
|          | D8T-S    | 1/2 in. DK-Lok           |         |       | 2.20 | 99.6 (3.92)         | 62.0<br>(2.44) | 15.7<br>(.62) | 1 1/2 |
| VL36C-   | D12T-S   | 3/4 in. DK-Lok           | 11.1    |       |      |                     |                |               |       |
|          | F6N-S    | 3/8 in. Female NPT       |         | 0.437 |      | 79.2(3.12)          |                |               |       |
|          | F8N-S    | 1/2 in. Female NPT       |         |       |      |                     |                |               |       |
|          | SW8T-S   | 1/2 in. Tube Socket Weld |         |       |      | 79.5 (3.13)         |                |               |       |

# **Pressure-Temperature Ratings**

| i ressure-rempe           | i ressure-remperature natings     |  |  |  |  |  |
|---------------------------|-----------------------------------|--|--|--|--|--|
| ASME Class                | 2500                              |  |  |  |  |  |
| Material Group            | 2.2                               |  |  |  |  |  |
| Material Name             | SS316                             |  |  |  |  |  |
| Temp.<br>°F ( °C)         | Working<br>Pressure<br>psig (bar) |  |  |  |  |  |
| -65 to 100<br>(-53 to 37) | 6000 (413)                        |  |  |  |  |  |
| 200 (93)                  | 5160 (355)                        |  |  |  |  |  |
| 300 (148)                 | 4660 (321)                        |  |  |  |  |  |
| 400 (204)                 | 4280 (294)                        |  |  |  |  |  |
| 500 (260)                 | 3980 (274)                        |  |  |  |  |  |
| 600 (315)                 | 3760 (259)                        |  |  |  |  |  |
| 700 (371)                 | 3600 (248)                        |  |  |  |  |  |
| 800 (426)                 | 3460 (238)                        |  |  |  |  |  |
| 900 (482)                 | 3280 (225)                        |  |  |  |  |  |
|                           |                                   |  |  |  |  |  |

**How to order:** Select a complete ordering number. i.e., VL36A-D-4T-S.

All dimensions shown are for reference only and subject to change. Dimensions with DK-LOK are in finger-tight position. We reserve the right to change specification stated in this catalog for our continuing program of product improvemenr.

#### Safe Valve Selection

The selection of a valve for any application or system design must be considered to ensure safe performance. Valve function, valve rating, material compatibility, proper installation, operation and maintenance remain the sole responsibility of the system designer and the user. DK-Lok accepts no liability for any improper selection, installation, operation or maintenance.



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